

# LOW-COST PRODUCTION AND PURIFICATION OF CYTOKINES AND GROWTH FACTORS FOR CELL THERAPY PRODUCTS

Reducing costs for critical cell growth components



## POTOMAC AFFINITY PROTEINS

North Potomac, MD

### Type:

Small-Med Size Company

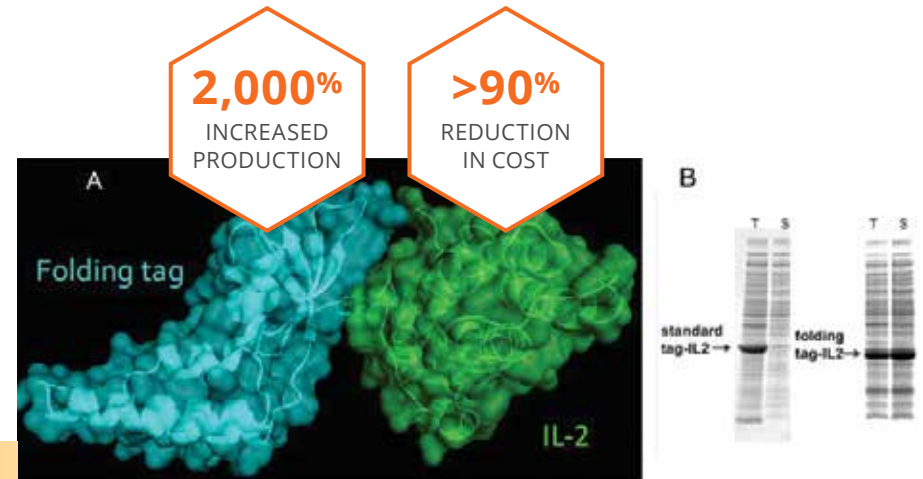
### Participating Organizations:

University of Maryland College Park

*Before the NIIMBL project, our business model has been to license technology. Post-NIIMBL project, we may become a manufacturer. Being involved with a group of people who live, eat, and breathe manufacturing, it has been transformative to be involved in a project like this.*

### PHIL BRYAN

Potomac Affinity Proteins



## INDUSTRY NEED

Cytokines are proteins used in cell culture to support cell growth, survival and differentiation. While they are a vital component of cell therapy manufacturing, they are also the most expensive with costs ranging from \$1K to \$50K for a single milligram per cytokine. The industry would greatly benefit from a new approach to manufacture cytokines for cell growth that is more cost effective.

## OUTCOME

The results of this project exceeded expectations. Initial projections were  $\geq 50$ mg per run. Impressively the team was able to produce and validate 1 gram of IL-2 and FGF2 cytokines respectively from 5 Liters of cell culture. In addition to the nearly 2,000% increase over expected production, the team achieved a significant cost reduction of 90% - 99.8%, from \$1k - \$50k per mg to less than \$100 per mg. This basic methodology can be applied across additional cytokines beyond IL-2 and FGF2. However, the real game-changer for the industry is that it can be scaled-up to manufacture significantly higher quantities reducing cost to only dollars per mg, potentially resulting in significant manufacturing cost savings.

## SOLUTION

Focusing on IL-2 and FGF2 cytokines, Potomac Affinity Proteins teamed with the University of Maryland to scale cytokine production reliably and at a fraction of the cost. The team aimed to use Potomac Affinity Proteins' e. Coli expression system to create a platform process for cytokine production and purification that integrates molecular machinery into traditional manufacturing technologies. The process would allow for greater scale up potential at a reduced cost, while expanding flexibility for the industry to adopt the novel purification process for other critical cytokines or proteins.