

ANNUAL REPORT 2020-21



THIS ANNUAL REPORT COVERS NIIMBL'S ACCOMPLISHMENTS FROM MARCH 1, 2020 – FEBRUARY 28, 2021.





OUR MISSION

The NIIMBL mission is to accelerate biopharmaceutical manufacturing innovation, support the development of standards that enable more efficient and rapid manufacturing capabilities, and educate and train a world-leading biopharmaceutical manufacturing workforce, fundamentally advancing U.S. competitiveness in this industry.

OUR VISION

NIIMBL will lead and transform the development and adoption of next-generation biopharmaceutical manufacturing technologies that contribute to patient well-being. As a public-private partnership, NIIMBL will forge and catalyze advancements that are vital to the acceleration of innovative technologies and a skilled workforce, and these strategic efforts and investments will be undertaken to secure U.S. biopharmaceutical manufacturing leadership.



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ACCOMPLISHMENTS



Dear Colleagues,

It is with great pleasure that we share with you our 2020–21 Annual Report. To consider 2020 as a difficult year would be an understatement. However, our industry has persevered and stepped up to the challenges before them.

This reports presents significant advancements in the work and momentum of projects and programs that NIIMBL delivered last year. To highlight a few examples, NIIMBL distributed over \$11.4M in funding across 14 projects through our Project Call process and an additional \$8.9M in funding for COVID-19 related projects. We also moved into our new headquarters and are establishing a shared laboratory infrastructure for our work.

With over 185 members, our community and partners continued to convene large industry with some of the most talented technology specialty companies and researchers around the world. We have made significant progress in our NIIMBL-led programs and projects including the demonstration of the buffer stock blending skid. The Global Health Fund broadened with another commitment of \$1.8M to support projects in addition to the \$3M already invested through our partnership with the Bill & Melinda Gates Foundation.

As we look ahead, we are well positioned for continued growth and look forward to working across the ecosystem to achieve new outcomes. If there is one thing we learned from this last year, it is that we can go much further and succeed much faster when we work together.

Sincerely, The NIIMBL team







NIIMBL ACTIVITIES



NIIMBL-LED PROGRAMS

Our NIIMBL-led programs and projects bring together the thought leaders from our community to tackle biomanufacturing challenges and optimize processes for the future. From end-to-end intensification to big data integration, we are pushing the limits of what is currently possible to bring safe therapies to patients faster.

As of February 28, 2021, we have authorized funding for 21 NIIMBL-led projects with a total value of \$8.9M. The projects involve 40 organizations.

End-to-end collaboration to transform biopharmaceutical development and manufacturing

An ambitious 10-year program, our process intensification program will transform biopharmaceutical manufacturing by 2029. Through six distinct workstreams, thought leaders from within the NIIMBL community are collaborating on an integrated approach to create flexibility, improve control and security of the suppy chain, foster sustainability and reduce costs. These technologies will be demonstrated in a test bed at the NIIMBL headquarters.

Big Data Analysis for Biomanufacturing

The analysis and interpretation of data can take biomanufacturing processes to the next level. Our big data analytics program will enable biomanufacturers to harness the power of data to make informed decisions in real-time. Fueled by the collaboration of our community, this highly-integrated, synergistic program focuses on five key areas: standardization and contextualization, end-to-end automated control of critical quality attributes (CQAs), multivariate sensors and analytics, advanced control strategies, and bioprocess modeling and simulation.

NIIMBL-BioPhorum Buffer Stock Blending System

The NIIMBL-BioPhorum Buffer Stock Blending System is ready for action. Located at NIIMBL headquarters in Newark, DE, this open-sourced system is set for testing by the biopharmaceutical manufacturing community. This portable, flexible system blends highly concentrated single component stock solutions to make buffers, saving manufacturers time and labor.

NIIMBL-LED PROJECTS

21 TOTAL NIIMBL-LED PROJECTS 40 organizations involved

\$8.9M TOTAL VALUE

GLOBAL HEALTH FUND

When public health emergencies hit, it is crucial that our industry is able to move quickly to ensure the best possible outcomes for all people, including those in underserved areas or developing nations. In 2018, we launched the Global Health Fund (GHF) with an award from the Bill & Melinda Gates Foundation. The Global Health Fund supports new technologies that accelerate development, reduce costs, and secure the supply of vaccines and biopharmaceutical products.

Through our Project Call 3.1 in April 2020, we authorized project funding as part of the Global Health Fund initiative. These projects explore cutting-edge technologies that will reduce animal-based testing and improve vaccine manufacturing processes.

Our commitment to these emerging technologies will extend beyond these initial projects. In December 2020, the Bill & Melinda Gates Foundation committed an additional \$1.8M to fund more innovation projects.

Improving potency assays for whole-cell pertussis vaccine

The Developing Countries Vaccine Manufacturers Network (DCVMN) is working to reduce mice-based testing by maturing a new assay to determine the potency of the whole-cell pertussis vaccine. Current potency tests cause distress to a large number of

mice and the results are highly variable. DCVMN is partnering with 11 labs around the world to test a plate-based assay that would greatly reduce the use of mice and provide faster results.

Replacing animal models for tetanus toxin detection

The University of Massachusetts Medical School is partnering with the Wadsworth Center to develop an in vitro assay to replace animal-based toxicity tests for the tetanus vaccine. Animal-based assays are now used to measure the key mechanisms of the toxins that trigger the disease. This project focuses on one of those key mechanisms, the transport of the toxin in the cell. The new in vitro assay allows manufacturers to determine the safety of the vaccine while eliminating the use of animals.



NIIMBL EXPERIENCE

At a time when the world focused on the biopharmaceutical industry, a talented group of 13 college students gained an even deeper understanding of its impact on human health.

In summer of 2020, NIIMBL held its second eXperience program. The program connects African American/ Black, Latinx, and Native American students at Historically Black Colleges and Universities (HBCUs) and NIIMBL member institutions with thought leaders and experts from the biopharmaceutical industry. It aims to foster diversity within the industry and open the students' eyes to career possibilities in the life sciences.

Due to the COVID-19 pandemic, the 2020 NIIMBL eXperience shifted to a virtual format, which allowed more organizations to particpate. Participating organizations included Merck & Co., Inc., AstraZeneca, Genentech, Sartorius, Keck Graduate Institute, BioBAT, AABB, Vericel, Solano Community College, and United States Pharmacopeia, among others. The program was developed with support from the National Society of Black Engineers (NSBE).

"I loved the wealth of opportunities that were available. I literally didn't know much about biopharmaceuticals, but knowing that this is such a vast industry, now it's like 'where has this been all along," said Tiala Gabrielle Scott, a student at Lincoln University. The eXperience program made a huge impression on Tiala. She went on to secure a Project Management internship at Genentech for the summer of 2021.

Alani Perkin, a student at Harris-Stowe State University, expressed this sentiment during her final presentation, *"I also want to stay connected, not only with the NIIMBL team, but with all of the people I have connected with during this experience and more because I know you are willing to be there and mentor me in the future."*

In addition to helping students forge a career path, the program also helps companies build talent pipelines.

"The eXperience program was a fantastic opportunity to have meaningful interactions with students, beyond what we may normally get to do during a traditional job fair. Not only do we get to talk about our industry, but we also learn from the insightful questions the students asked, what their interests are and where their concerns lie; both are vital feedback as we look to enhance our talent acquisition efforts." said Rita Wong Director, Head of Manufacturing Science and Technology at Genentech.

The 2021 NIIMBL eXperience took place from June 14 – 25, 2021.

2020 NIIMBL EXPERIENCE FELLOWS



This industry is the reason that lives are saved on a daily basis.

KAMARA ALLEN Alcorn State University



After seeing the different aspects of the biopharmaceutical industry, I now understand how engineering can be applied in different situations.

SHERGAUN ROSERIE Howard University



From the industry presentations, I loved the wealth of opportunities that were available.

TIALA GABRIELLE SCOTT Lincoln University



COMING TOGETHER IN A TIME OF CRISIS

With the U.S. and the world gripped by a pandemic, the NIIMBL community quickly stepped up in the fight against COVID-19.

In April 2020, NIIMBL received an \$8.9M award from NIST through the Coronavirus Aid, Relief, and Economic Security (CARES) Act to fund innovation projects that supported the U.S. response to the COVID-19 pandemic. Despite only 72 hours to respond due to the rapidly evolving situation, members submitted more than 200 concepts, tapping into expertise within and outside of NIIMBL's traditional scope. The concepts resulted in the selection of nine projects.

The funded projects included: advancing serological testing by making recombinant virus proteins; rapid development of diagnostic testing capabilities to assist regional hospital systems; enhancing domestic supply chains related to testing and personal protective equipment manufacturing; testing of approaches for rapid sanitization; and to establish testbeds to accelerate agile manufacturing of medical countermeasures and rapid release testing of biopharmaceuticals and vaccines.

High Througput PCR Testing

In the early days of the pandemic, Polymerase Chain Reaction (PCR) testing was a challenge with long turnaround times due to limited supply chains. The University of Delaware, Roche Diagnostics, Incyte, and Christiana Care Health System teamed to develop an alternate PCR-based assay to diagnose COVID-19. The new assay allowed Christiana Care, a large Delaware-based health system, to test for COVID-19 in-house rather than sending patient samples to third parties. The team published the methods so other organizations may implement similar procedures

Alleviating PPE Shortage for Healthcare Workers

A lack of Personal Protective Equipment (PPE) hampered the Nation's ability to fight the pandemic. However, the Nonwovens Institute (NWI) at North Carolina State University was able to step up in a big way by devloping and manufacturing a novel filter media that is suitable for the production of surgical masks and N95 respirators. The team has provided 4.5 million square meters of the filter media to its partners, which has resulted in the production of more than 100 million masks since March 2020 for front-line healthcare workers.





PROJECT HIGHLIGHTS



BRIDGING THE GAP: A BIOPHARMACEUTICAL PROCESSING WORKFORCE DEVELOPMENT CONTINUUM

Providing an education pathway for a successful biopharmaceutical career



NIIMBL certainly helped us jumpstart this project. We share with everyone how much value there is to be a part of NIIMBL and what a terrific opportunity it is to advance the industry. From a participant perspective, it was an overwhelming success with students finding employment and two continuing their education in the field. One student even called it the best educational experience they ever had.

LYN KUGEL Jefferson Institute for Bioprocessing

The National Institute for Innovation in Manuf

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JEFFERSON INSTITUTE FOR BIOPROCESSING

Philadelphia, PA

Type: Academic Research Institution

Participating Organizations: Bucks County Community College, Montgomery County Community College, Merck & Co., Inc.

INDUSTRY NEED

The global biopharmaceutical industry is growing at approximately 13-14% annually.¹ As a result of this growth, the industry needs entry-level candidates who possess the skills and competencies for technician roles on the manufacturing floor. While community colleges have been supplying the industry with biopharmaceutical manufacturing and biotechnology technicians for over 20 years, many entry-level candidates don't get hands-on experience with industry-scale equipment until they enter the workforce. Providing such experience to community college students is critical to ensuring the industry can continue to grow and entry-level technicians can hit the ground running.



SOLUTION

This project has developed a program to provide community college students with critical handson experience with industry-scale equipment to jumpstart a successful bioprocessing career. Developed with input from Merck & Co. Inc. and an industry task force, a 5-week hands-on course at Jefferson Institute for Bioprocessing (JIB) addresses this need in a state-of-the-art GMP (good manufacturing process) facility. The course covers components such as upstream and downstream operations, analytical methods and quality control, as well as professional skills development. The program enables students to jump directly from community college to industry careers and provides a roadmap for career advancement.

OUTCOME

In August 2020, a pilot course was completed by 10 students from Montgomery County Community College and Buck County Community College. All of the students who completed the course were able to find employment, transition into related roles with existing employers, or pursue advanced education in the biopharmaceutical field. The course created a solid framework for the scale up of a high-value industry-focused training program that can quickly meet the demand for skilled candidates in today's growing biopharmaceutical manufacturing market.

¹Morrow, K. John & Langer, Eric S. A Biopharma Year In Review — And A Look Ahead To 2020. Biosimilar Development. December 16, 2019.

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This project was developed with an award from the National Institute for Innovation in Manufacturing Biopharmaceuticals (NIIMBL) and financial assistance from the U.S. Department of Commerce, National Institute of Standards and Technology (70NANB17H002).

LOW-COST PRODUCTION AND PURIFICATION OF CYTOKINES AND GROWTH FACTORS FOR CELL THERAPY PRODUCTS

Reducing costs for critical cell growth components



Before the NIIMBL project, our business model has been to license technology. Post-NIIMBL project, we may become a manufacturer. Being involved with a group of people who live, eat, and breathe manufacturing, it has been transformative to be involved in a project like this.

PHIL BRYAN Potomac Affinity Proteins



POTOMAC AFFINITY PROTEINS

North Potomac, MD

Type: Small-Med Size Company

Participating Organizations: University of Maryland College Park

INDUSTRY NEED

Cytokines are proteins used in cell culture to support cell growth, survival and differentiation. While they are a vital component of cell therapy manufacturing, they are also the most expensive with costs ranging from \$1K to \$50K for a single milligram per cytokine. The industry would greatly benefit from a new approach to manufacture cytokines for cell growth that is more cost effective.



2,000%

INCREASED PRODUCTION

>90%

REDUCTION IN COST

SOLUTION

Focusing on IL-2 and FGF2 cytokines, Potomac Affinity Proteins teamed with the University of Maryland to scale cytokine production reliably and at a fraction of the cost. The team aimed to use Potomac Affinity Proteins' *E. coli* expression system to create a platform process for cytokine production and purification that integrates molecular machinery into traditional manufacturing technologies. The process would allow for greater scale up potential at a reduced cost, while expanding flexibility for the industry to adopt the novel purification process for other critical cytokines or proteins.

OUTCOME

The results of this project exceeded expectations. Initial projections were ≥50mg per run. Impressively the team was able to produce and validate 1 gram of IL-2 and FGF2 cytokines respectively from 5 Liters of cell culture. In addition to the nearly 2,000% increase over expected production, the team achieved a significant cost reduction of 90% - 99.8%, from \$1k - \$50k per mg to less than \$100 per mg. This basic methodology can be applied across additional cytokines beyond IL-2 and FGF2. However, the real game-changer for the industry is that it can be scaledup to manufacture significantly higher quantities reducing cost to only dollars per mg, potentially resulting in significant manufacturing cost savings.

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SOFTWARE AND HARDWARE TOOLS FOR LYOPHILIZATION SCALE-UP

Improving product stability through new lyophilization tools



When companies come to me asking if they can implement this broadly through their organization, that is one of the biggest validations that our project was a success.

> BILL KESSLER Physical Sciences, Inc.

PHYSICIAL SCIENCES, INC.

Andover, Massachusetts

Type: Small-Med Size Company

Participating Organizations:

University of Massachusetts Lowell, National Institute for Pharmaceutical Technology and Education, Inc. (NIPTE) (Uconn), Massachusetts Life Sciences Center, Purdue University, Merck & Co., Inc., Genentech

INDUSTRY NEED

Lyophilization, commonly known as freeze drying, is used in biopharmaceutical manufacturing to stabilize products and maximize shelf life. The share of approved lyophilzed injectable/infusable drugs has grown tremendously in recent years from 11.8% between 1990 – 98 to approximately 50% between 2013-15.¹ However, lyophilization is a complicated process that currently lacks predictive modeling. Further, despite its growing prevalence in the industry, there is generally a lack of expertise on the freeze drying process. This knowledge gap puts the industry at risk for disruptions that may lead to wasted products or supply shortages.



SOLUTION

This project built universally accepted software and hardware tools to help manufacturers better understand their lyophlization process to reduce the risk of errors and lost product. These tools will not only increase expertise but also ease companies through scale-up. The project creates modeling tools that helps manufacturers understand the impact of process errors and addresses heterogeniety to ensure consistency across the batch.

OUTCOME

The team successfully built the new software and hardware tools that provide companies with a complete understanding of the lyophilization process. The tools were then tested by large industry partners Merck & Co., Inc. and Genentech. The project led to the opening of the new Lyophilization Lab at the University of Massachusetts Lowell, which is available to the biopharmaceutical community for research and development. This pilot-scale, non-GMP facility can be used to further R&D to support advancements in freeze drying technology.

¹LyoHub. Lyophilization Technology Roadmap (2017).

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AT-BIOREACTOR TRACE METAL QUANTIFICATION AND STATISTICAL PROCESS CONTROL IN CHO CELL-CULTURE PRODUCTION

Improving trace metal measurement for better process control



Our collaboration and the partnerships we have built through NIIMBL have allowed us to develop a new instrument that measures trace metals quickly without sacrificing accuracy.

SEONGKYU YOON Umass Lowell



CLEMSON UNIVERSITY

Clemson, South Carolina

Type: Academic Research Institution

Participating Organizations: University of Massachusetts Lowell, Massachusetts Life Sciences Center, FDA, Merck & Co., Inc.

INDUSTRY NEED

Ongoing research suggests the level of trace metals (zinc, copper, manganese, and selenium) found in cell cultures may impact the health, growth rate, and productivity of cells used to manufacture therapeutic products. The gold standard method, Inductively Coupled Plasma Mass Spectrometry (ICP-MS) requires a large footprint and measurements must be taken offline at a separate location. In addition to the space requirements, long run times and variability between sites limit the quantitation of trace metals that can affect health and productivity of cell cultures.



96% TIME SAVINGS

REDUCED MEASUREMENT TIME FROM 4 HOURS TO 10 MINUTES.

SOLUTION

This project advanced the testing of trace metals by 1) demonstrating the transfer of an ICP-MS assay between FDA and UMass Lowell and 2) design and testing of a small-scall mass spectrometer for rapid trace metal quantification in cell culture using liquid sampling-atmospheric pressure glow discharge (LSAPGD) microplasma as an ion source at Clemson. The instrument is small enough to use at the bioreactor for real-time monitoring, which can alleviate the need for off-site testing and save significant time. With enhanced measurement tools in place on-site, manufacturers will be able to monitor trace metal levels and make decisions in near real-time.

OUTCOME

The project resulted in the development of a compact mass spectrometer which reduced measurement time from approximately four hours per sample to only 10 minutes, a 96% time savings. The approach and time-savings will allow manufacturers to measure trace metals more frequently for better process control. In addition, the instrument cuts the cost of measurement by nearly 50% compared to off-line methods.

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MEMBERSHIP



MEMBERS AND PARTNERS 2020-21

Industry

4th Phase Water Technologies* 908 Devices, Inc. ABL* Accugenomics Inc Adjutant Solutions Group* Aerosol Therapeutics Akron Biotechnology, LLC Amgen Inc.* Applied Biosensors Applied Control Engineering, Inc. Applied Materials, Inc. Artemis Biosystems Inc. Asimov Astra7eneca Automated Control Concepts Inc Bill & Melinda Gates Foundation Bristol-Myers Squibb Catalent Pharma Solutions, LLC* CellFE, Inc. Centivax Inc* Chromatan Corporation Commissioning Agents Inc. CompassRed, Inc. Cygnus Technologies* Denali Therapeutics Dyadic International Inc* Eli Lilly and Company Extrave Bioscience, LLC Fisher Rosemount Systems Inc Genentech GlaxoSmithKline, LLC iBio, Inc.* ILC Dover LP IMA Life North America Inc.* InDevR Inc* Intabio Isolere* Janis Research Company Janssen Research & Development, LLC Just - Evotec Biologics* LigaTrap Technologies, LLC. Lindy Biosciences, Inc. LumaCyte, LLC

M Davis & Sons Inc MacroGenics, Inc. Mango Inc.* MedInstill Merck Metalytics MilliporeSigma/EMD Serono MOBILion Systems Inc MockV Solutions, Inc MTI BioScience, LLC* National Resilience, Inc. **PAK Biosolutions** Pfizer, Inc. **Physical Sciences Inc** PMT (USA) LLC Potomac Affinity Proteins ProMechSys-RLP, LLC Protein Metrics Inc Redbud Labs Inc RedShift BioAnalytics* **Repligen** Corporation RoosterBio Inc Sanofi* Sartorius Stedim Scarab Genomics, LLC / DNASTAR Scientific Bioprocessing* Sepax Technologies Inc Sepragen Corporation* SP Industries Spark Therapeutics, Inc. Sudhin Biopharma Co Sutro Biopharma Synthego Corporation* Takeda Pharmaceuticals* Univercells Technologies, S.A. Unum Therapeutics Inc. Uvax Bio LLC* Vericel Corporation Vir Biotechnology, Inc.* Werum IT Solutions America Inc. | Körber Group Whirlcell LLC. Xcellerate Biotech Inc.

Academic Institutions and Non-profits

AABB Center for Cellular Therapies AIChE Alamance Community College Albany College of Pharmacy and Health Sciences Alliance for Regenerative Medicine Austin Community College* Automation Anywhere, Inc., Life Science Division BioBAT, Inc. BioKansas Biotility* Brunswick Community College Bucks County Community College California Polytechnic State University* Cape Fear Community College Caring Cross, Inc.* Carnegie Mellon University Cecil College Center for Entrepreneurial Innovation Maricopa CCCD Central Carolina Community College Clemson University Delaware BioScience Association Delaware Prosperity Partnership* Delaware State University Delaware Technical Community College Delaware Valley Industrial Resource Center* **Developing Countries Vaccine** Manufacturers Network Durham Technical Community College Forsyth Technical Community College Fraunhofer USA Frederick Community College Gaston College Georgia Tech Research Corporation Gustavus Adolphus College Hagerstown Community College International Academy of Automation Engineering Johns Hopkins University Keck Graduate Institute* Life Science Washington

Massachusetts Life Sciences Center MassBio Education Foundation* MiraCosta College Missouri Biotechnology Association Missouri University of Science and Technology Montgomery College Montgomery County Community College National Institute for Pharmaceutical Technology and Education, Inc (NIPTE) New Jersey Economic Development Authority* New Jersey Innovation Institute New York State Department of Health (Wadsworth Center) North Carolina Biosciences Organization North Carolina Biotechnology Center North Carolina Central University North Carolina Community Colleges Systems BioNetwork North Carolina State University Northeastern University Open Applications Group, Inc.* Oregon Bioscience Association* PATH Center for Vaccines Innovation & Access Purdue University Quincy College Regents of the University of Colorado (Boulder) Regents of University of Minnesota Rensselaer Polytechnic Institute Research Corporation Technologies Inc Santa Clara University Shoreline Community College Skilled KC Technical Institute Sloan Kettering Institute for Cancer Research Solano College Southwest Research Institute Standards Coordinating Body Texas A&M University System The American Society of Mechanical Engineers (ASME) The Pennsylvania State University The Research Foundation for the State

Massachusetts Institute of Technology

MEMBERSHIP ENGAGEMENT

186 TOTAL

NIIMBL MEMBERS

- 40 ACADEMIC RESEARCH INSTITUTIONS
- 24 COMMUNITY COLLEGES
- 14 INDUSTRY (LARGE)
- 70 INDUSTRY (SMM)
- **05** MEP
- 31 NON-PROFIT RESEARCH ORGANIZATIONS
- 02 STATE GOVERNMENT

39 TOTAL

NEW MEMBERS

169

MEMBERS ENGAGED IN NIIMBL ACTIVITIES

University of New York, on behalf of State University of New York Polytechnic Institute Thomas Jefferson University Tulane University

United States Pharmacopeial Convention

University City Science Center

University of California, Los Angeles

University of Delaware

University of Georgia Research Foundation

University of Maryland*

University of Maryland, Baltimore County

- University of Massachusetts System University of North Carolina at Wilmington University of North Carolina, Chapel Hill University of Pennsylvania Vance-Granville Community College Villanova University Wake Technical Community College Washington State University* Worcester Polytechnic Institute
- Xavier University of Louisiana

Manufacturing Extension Partnerships

New Jersey Manufacturing Extension Partnership

Massachusetts Manufacturing Extension Partnership

North Carolina Manufacturing Extension Partnership

Delaware Manufacturing Extension Partnership

Other Partners

National Institute of Standards and Technology

Food and Drug Administration National Institutes of Health

National institutes of ficaltin

NIIMBL interacts with several other federal agencies and institutes.

* New members

YEAR-OVER-YEAR MEMBERSHIP GROWTH 20%

> MEMBERS ENGAGED IN ACTIVITIES 90%







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Caston College

Oragette Companying

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IMA States





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INTACT Solutions



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ABOUT NIIMBL

The National Institute for Innovation in Manufacturing Biopharmaceuticals (NIIMBL) is a public-private partnership whose mission is to accelerate biopharmaceutical innovation, support the development of standards that enable more efficient and rapid manufacturing capabilities, and educate and train a world-leading biopharmaceutical manufacturing workforce, fundamentally advancing U.S. competitiveness in this industry.

NIIMBL is part of Manufacturing USA®, a diverse network of federally-sponsored manufacturing innovation institutes, and is funded through a cooperative agreement with the National Institute of Standards and Technology (NIST) in the U.S. Department of Commerce with significant additional support from its members.

A NATIONAL NETWORK





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